PRICE $5.00

Model PBX 40-0.5(C) R

Serial No. E-45-769

INSTRUCTION MANUAL

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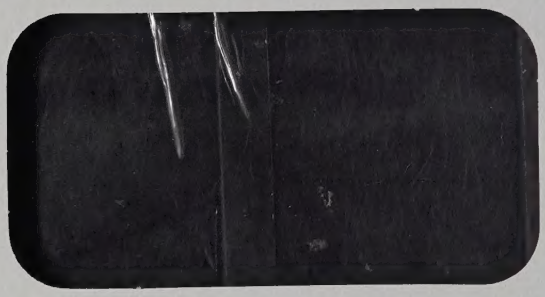

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PBX

REGULATED DC SUPPLY

MODULAR

design group

Model PBX 40-0.5(C) R

Serial No. E-45-769

INSTRUCTION MANUAL

The KEPCO equipment described in this instruction manual is of proprietary design, covered by one or more of the following United States patents and/or by other (U.S. and Foreign) Patents or patents pending.

2,992,379	3,112,439	3,241,042	3,275,948
2,992,386	3,128,423	3,243,690	3,303,411
3,028,538	3,131,344	3,243,749	3,303,412
3,056,905	3,210,619	3,275,925	3,303,415
3,088,053	3,226,628	3,275,927	3,305,763
3,092,757	3,241,054		

Canadian Patents: 733629 – 736084
Australian Patents: 263,835 – 264,975

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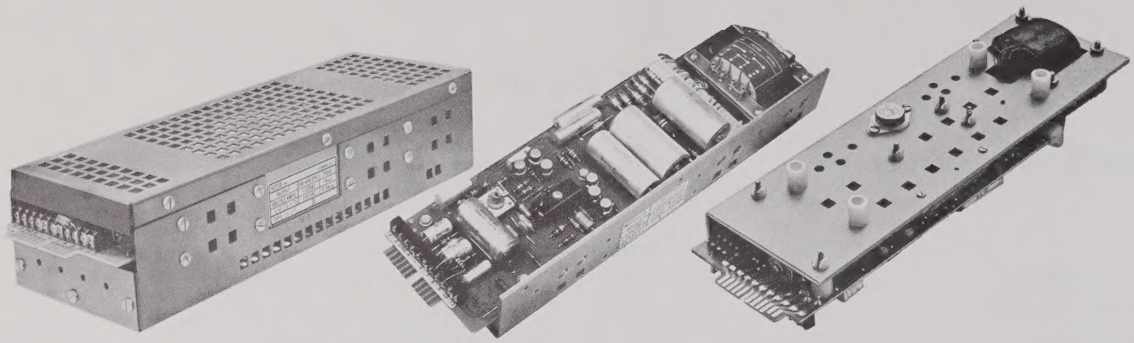
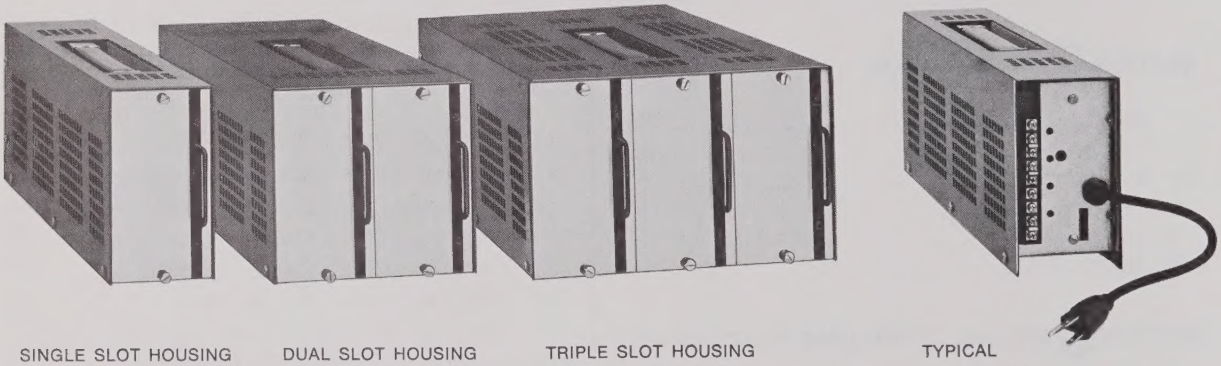


TYPICAL
CASED MODULE

TYPICAL
UNCASED MODULE

BOTTOM VIEW (UNCASED)
SHOWING MOUNTING STUDS

FIG. 1-1 KEPCO SERIES PBX POWER SUPPLY

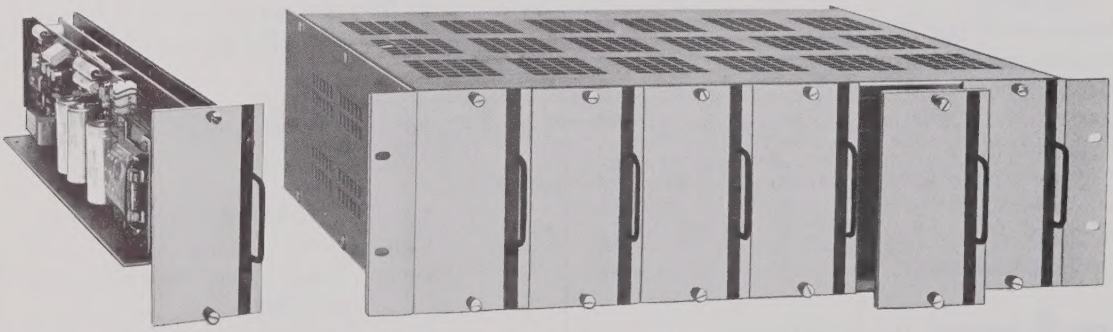


SINGLE SLOT HOUSING
– MODEL CA-3

DUAL SLOT HOUSING
– MODEL CA-4

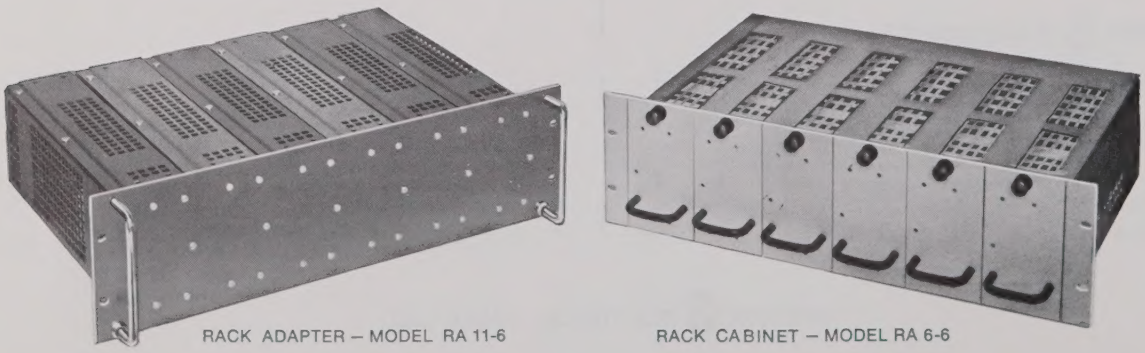
TRIPLE SLOT HOUSING
– MODEL CA-5

TYPICAL
REAR VIEW



PANEL ASSEMBLY BPA-22
WITH SLIDE PLATE

SIX SLOT RACK MOUNTABLE HOUSING – MODEL RA 22-6



RACK ADAPTER – MODEL RA 11-6

RACK CABINET – MODEL RA 6-6

FIG. 1-2 MODEL PBX & ACCESSORIES

SECTION 1 INTRODUCTION

1-1 SCOPE OF MANUAL

1-2 This manual contains instructions for the Installation, Operation, and Maintenance of the KEPCO Series PBX Power Supplies.

1-3 GENERAL DESCRIPTION

1-4 The PBX Power Supply Design Group consists of highly regulated, low ripple power supplies of modular construction. The group is identical in mechanical outlines and terminal arrangements with the PAX series power supplies and is consequently directly exchangeable with them in existing installations.

CAUTION: Due to the polarities of the main pass-elements (NPN), the programming polarities are complementary to the PAX group and similar to KEPCO's Hybrid-Supplies, employing the plus (+) output-terminal as the common point of the control bridge.

MODEL	DC OUTPUT RANGE		OUTPUT IMPEDANCE OHMS MAX.		
	VOLTS	AMPS	DC to 100 cps	100 cps to 1kc	1kc to 100kc
PBX 7–2	0–7	0–2	0.0005	0.02	0.1+1μh
PBX 15–1.5	0–15	0–1.5	0.001	0.02	0.1+1μh
PBX 21–1	0–21	0–1	0.0025	0.02	0.1+1μh
PBX 40–0.5	0–40	0–0.5	0.008	0.02	0.1+1μh
PBX 72–0.3	0–72	0–0.3	0.025	0.02	0.1+1μh
PBX 100–0.2	0–100	0–0.2	0.050	0.02	0.1+1μh

TABLE 1-1 OUTPUT RANGES AND MAXIMUM OUTPUT IMPEDANCE.

1-5 ACCESSORIES (OPTIONAL, NOT SUPPLIED)

1-6 The PBX Power Supplies are supplied without a line cord and with only a temporary, fixed control resistor for functional check purposes. To operate, a permanent, high quality wire-wound control resistor must be connected externally or internally according to the applications of these units. (Refer to Section III – OPERATING PROCEDURES.) Connections to and from the power supply, including the AC line connection, can be made either by means of the barrier strip, TB201, or with an optional mating plug to the printed circuit board connector. (Refer to Par. 2-3 "TERMINATIONS".)

1-7 Electrical Accessories

a) Mating connector for PBX printed circuit board:
KEPCO Part No. 143-0200
CINCH Part No. 250-12-37-200
METHODE Part No. CD612S P7

b) Bridge current adjustment potentiometer, 1 K, wire-wound 20 parts per million:
KEPCO Part No. 115-0739
BOURNS Part No. 3067S-1-102

c) Voltage adjustment potentiometers (based on 1 mA bridge current).

Adjustment Range	Ohms	KEPCO P/N	Manufacturer P/N
5 volts	5K	115-1363	Bourns, No. 3067P-1-502
10 volts	10K	115-1706	Bourns, No. 3067P-1-103
20 volts	20K	115-1728	Bourns, No. 3067P-1-203

1-8 Mechanical Accessories (Refer to Fig. 1-2)

a) *Panel Adapter*: KEPCO MODEL No. RAP 6-1: $5\frac{1}{4}$"H × $2\frac{25}{32}$"W (includes handle and fastener) – for mounting six cased units in Rack Cabinet KEPCO MODEL No. RA 6-6.

b) *Panel Adapter*: KEPCO MODEL No. RAP 7-1: $3\frac{1}{2}$"H × $4\frac{7}{32}$"W (includes handle and fastener) – for mounting four cased units in Rack Cabinet KEPCO MODEL No. RA 7-4.

c) *Filler Panels*:

KEPCO Model No.	DESCRIPTION
RFP 7-1	Fills one space in RA 7-4
RFP 7-2	Fills two spaces in RA 7-4
RFP 6-1	Fills one space in RA 6-6
RFP 6-2	Fills two spaces in RA 6-6
RFP 6-3	Fills three spaces in RA 6-6

d) *Rack Cabinet*:
KEPCO MODEL No. RA 6-6:
$5\frac{1}{4}$"H × 19"W × $13\frac{3}{4}$"D (for mounting six units)
KEPCO MODEL No. RA 7-4:
$3\frac{1}{2}$"H × 19"W × $13\frac{3}{4}$"D (for mounting four units)
Special back plates, with mounted mating connectors for printed circuit board connectors, adapt the rack cabinets for plug-in mounting of the PBX units.
KEPCO MODEL No. RA 6-6BP:
(for plug-in mounting six units in Rack Cabinet KEPCO MODEL No. RA 6-6)
KEPCO MODEL No. RA 7-4BP:
(for plug-in mounting four units in Rack Cabinet KEPCO MODEL No. RA 7-4)

e) *Rack Adapters*: (Plain panels, not plug-ins)
KEPCO MODEL No. RA 12-1: $3\frac{1}{4}$"H × 19"W
(for mounting a single cased PBX unit)
KEPCO MODEL No. RA 11-6: $5\frac{1}{4}$"H × 19"W
(for end mounting six cased PBX units)
KEPCO MODEL No. RA 13-4: $3\frac{1}{2}$"H × 19"W
(for end mounting four cased PBX units)

1-9 SPECIFICATIONS, GENERAL (See also Table 1-1)

a) *Input Requirements:* 105-125V AC or 210-250V AC, 50-440 Hz, single phase.

b) *Ambient Operating Temperature:*
–20°C to +65°C maximum. (Cased.)
–20°C to +71°C maximum. (Uncased.)

c) *Storage Temperature:* –40°C to +85°C maximum.

d) *Isolation Voltage:* A maximum of 500 volts can be connected between the chassis and either output terminal.

1-10 SPECIFICATIONS, VOLTAGE REGULATION MODE

a) **Regulation:**

1) *Line:* Less than 0.01% output voltage change for 105-125V AC or 210-250V AC line variation, at any output voltage within the specified range.

2) *Load:* Less than 0.01% or 1 mV output voltage change, whichever is greater, for no load to full load change at any output voltage within the specified range.

b) **Stability:** Output voltage varies less than 0.01% or 2 mV, whichever is greater, over a period of 8 hours after warm-up, measured at constant line voltage, load and ambient temperature. (Refer to Paragraph 1-12a.)

c) **Temperature Coefficient:** Output voltage changes less than 0.01% per °C. (Refer to Par. 1-12a.)

d) **Ripple:** Less than 0.1 mV rms.

e) **Recovery Time:** 50 microseconds.

f) **Output Impedance:** Specified for each model within the load frequency range shown in Table 1-1. Above 10 kHz include the reactive impedance of the effective series inductance as indicated.

1-11 SPECIFICATIONS, CURRENT REGULATION MODE (EXTERNAL SENSING)

a) **Output Range:** Current regulation from 1 mA to 100% of the maximum rated current.

b) **Compliance:** Voltage compliance range is zero to 100% of the maximum output voltage.

For any selected current value, the output voltage is automatically varied throughout the compliance range as required to regulate the output current through a variable load.

c) **Regulation:**

1) *Line:* For 105-125V AC or 210-250V AC line variations, output current changes less than 0.01% when the specified voltage sample is maintained across the external sensing resistor.

2) *Load:* For the maximum change in load resistance, within the rated compliance range, output current changes less than 0.02% when the specified voltage sample is maintained across the external sensing resistor.

3) The sensing resistor is chosen to produce a one volt drop at the maximum operating current. A separate control is used externally to provide current adjustability.

d) **Stability:** Output current varies less than 0.05% or 1 mA, whichever is greater, over a period of 8 hours after warm-up. Measured at constant line voltage, load and ambient temperature.

e) **Temperature Coefficient:** Output current changes less than 0.05% per °C.

f) **Ripple:** Less than 0.02% of maximum current rms.

1-12 SPECIFICATIONS, PERFORMANCE

a) **Controls:** PBX Modules are ordinarily supplied without controls. External fixed or variable programming resistors are used to control the output. Optionally, on special order, a built-in trimmer can be provided for up to 20 volts adjustment range. *Stability and temperature coefficient criteria require the use of high quality low temperature coefficient, 20 parts per million wire wound elements for programming.*

b) **Programming:** Terminals provide for resistive programming of voltage or current at approximately 1000 ohms per volt. Programming terminals are also provided for programming by means of remotely located voltage or current signals. Optionally, on special order, a built-in trimmer can be provided to adjust the control ratio over a 10% range so that exact value fixed programming resistances can be used conveniently. (May also be installed by the user, refer to Par. 5-5 in this manual.)

c) **Current Limit Control:** A single-turn control provides adjustable current limiting from 10% to 105% of rated full-load current.

d) **Short Circuit Protection:** Unique current limiting circuitry permits continuous operation into a short circuit without the aid of fuses, circuit breakers or relays. Output returns instantly to the operating voltage when the overload is removed.

e) **Remote Error Sensing:** Error sensing terminals enable specified voltage regulation to be maintained directly at the load by compensating for voltage drops up to 0.5 volts across each load supply lead.

f) **Series/Parallel Operation:** Series connection of identical units is possible up to the specified isolation voltage limit, and provided the necessary precautions are taken. (See Par. 3-36.) PBX supplies can be parallel connected and will share the load by means of their current limiting feature. (See Par. 3-39.)

g) **Cooling:** Heat removal is by natural convection, without blowers.

h) **Overshoot:** No output voltage overshoot from turn-on, turn-off, or power failure for output settings above 25% of maximum rated output voltage. Below 25%, output voltage overshoot is a function of load current and is negligible for loads in excess of 10% of the maximum rated load current.

1-13 SPECIFICATIONS, PHYSICAL

(Refer to Fig. 1-3 – Mechanical Outline Drawing)

a) **Dimensions:** $2\frac{1}{2}$"H × $3\frac{13}{16}$"W × $12\frac{13}{16}$"D. Uncased for chassis mounting.

b) **Cased Units:** Cased units are identified by the suffix "C" behind their model number, e.g., PBX 40-0.5C for module with case.

c) **Cased Dimensions:**
$2\frac{11}{16}$"H × $4\frac{1}{8}$" W × $13\frac{3}{16}$"D.

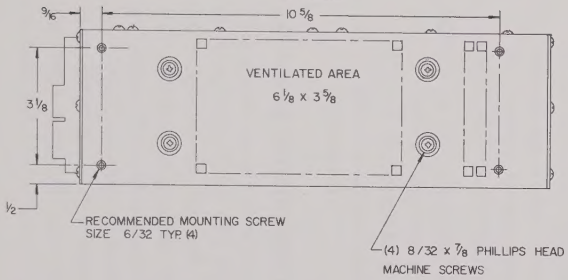
d) **Terminals and Controls:** 11-terminal barrier strip and provision for acceptance of a 12-terminal printed circuit connector for AC input, DC output, error sensing and programming control functions. Output terminals are isolated from ground and either positive or negative output may be grounded.

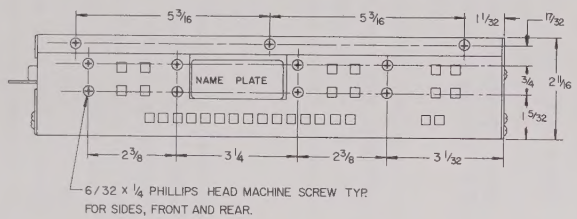
e) **Standard Finish:**

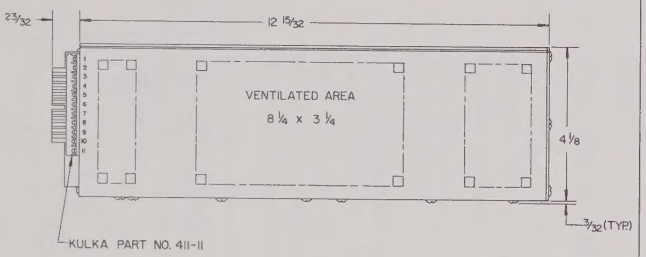
1) *Case and Chassis:* Blue anodized aluminum.

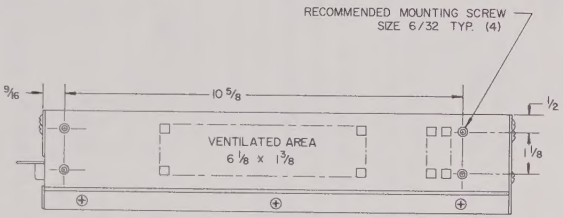
2) *Panel Adapter:* Etched aluminum – brushed and coated (special finishes to order).

CASED

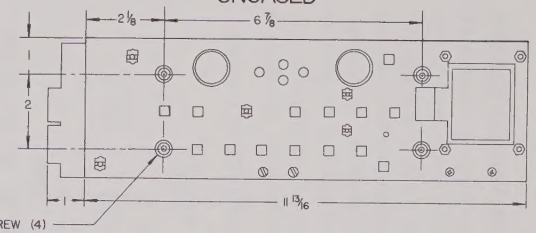


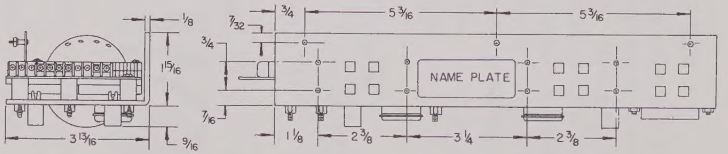


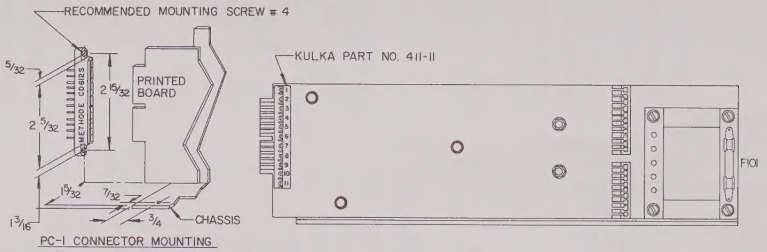




UNCASED







PC-1 CONNECTOR MOUNTING

NOTES:

1. THIS DRAWING USED FOR:
   PBX 21-1, PBX 40-0.5, PBX 7-2, PBX 15-1.5, PBX 72-0.3, PBX 100-0.2
2. MATERIAL, COVER #16 GAUGE ALUM.
   HEAVY ANODIZED, BLUE FINISH
   CHASSIS 1/8 THICK ALUM #3003-H14
   HEAVY ANODIZED, BLUE FINISH
3. REFER TO KEPCO CATALOG FOR
   DETAILED SPECIFICATIONS

PC-1 CONNECTOR FUNCTION	TERMINAL BD FUNCTION	
1	1	SWITCHED AC INPUT
2	2	SWITCHED AC INPUT
3	3	GND.
4	4	MINUS ERROR SENSING
5	5	MINUS OUTPUT
6	6	PLUS OUTPUT
8	7	PLUS ERROR SENSING
9	8	VOLTAGE CONTROL
10	9	NULL JUNCTION
11	10	REF. VOLTAGE
12	11	REF. RESISTANCE

FOR ALTERNATE CONNECTIONS SEE KEPCO MANUAL

FUSE DATA			
MODEL	FUSE NO.	115 VAC	230 VAC
PBX 21-1	F101	0.8 AMP	0.4 AMP
PBX 40-0.5	F101	0.8 AMP	0.4 AMP
PBX 7-2	F101	0.8 AMP	0.4 AMP
PBX 15-1.5	F101	0.8 AMP	0.4 AMP
PBX 72-0.3	F101	0.8 AMP	0.4 AMP
PBX 100-0.2	F101	0.8 AMP	0.4 AMP

FIG. 1-3 MECHANICAL OUTLINE DRAWING

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SECTION 2 INSTALLATION

2-1 UNPACKING AND INSPECTION

2-2 This power supply has been inspected and tested at the factory prior to packing and it is shipped ready for operation. After careful unpacking, inspect the instrument for shipping damage before attempting to operate it. Perform the operational check as described in Par. 2-12, below. If there is any indication of damage, file a claim immediately with the responsible transport service.

2-3 TERMINATIONS (Refer to Fig. 2-1)

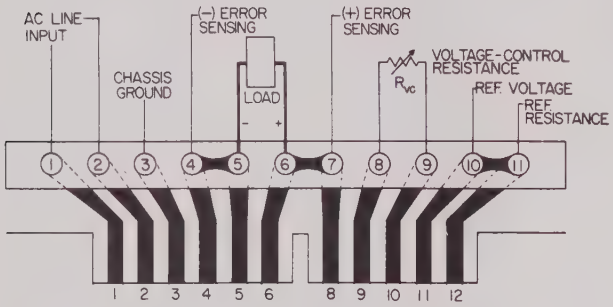


FIG. 2-1 PBX POWER SUPPLY, TERMINATIONS

2-4 All input and output connections on the PBX Power Supplies are terminated at the miniature barrier strip and the associated printed circuit board connector. Necessary connections to the supply can therefore be made two ways:

a) Directly at the barrier strip (correct lugs which fit the individual terminals are supplied).

b) Through the printed circuit board connector using the correct mating plug. (Refer to Par. 1-7, ELECTRICAL ACCESSORIES.)

NOTE: In the following instructions reference is made to the barrier terminals only. See Fig. 2-1 for correlation between barrier strip terminal numbers and printed circuit connector pin numbers.

2-5 AC POWER REQUIREMENTS

2-6 This power supply is normally shipped for operation on a nominal 115V AC, single phase line. If 230V AC operation is desired, the transformer primary link connections must be changed as shown in Fig. 2-2 below. For either line voltage, the input connections must be made to terminals (1) and (2), on the rear barrier strip. If a three-wire line cord is used, the third wire (AC ground) must be connected to terminal (3).

2-7 Procedure for Converting to 230V AC Operation

a) Disconnect power supply from line.

b) Remove bare wire jumpers between terminals (1) and (2) as well as (3) and (4).

c) Connect bare wire jumper between terminals (2) and (3).

d) Replace 0.8A fuse with 0.4A.

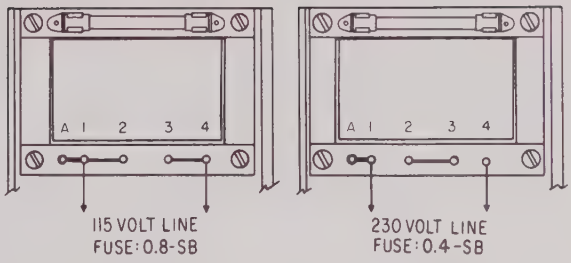


FIG. 2-2 CONVERSION TO 230V AC LINE OPERATION

2-8 GROUNDING

2-9 For safety reasons it is imperative that the metal chassis be kept at ground potential. If a three-wire safety line cord and a properly grounded outlet is used, this is taken care of automatically. However, if only a two-wire line cord, or an adapter for a three-wire line cord is used, the pigtail wire of the adapter, or the metal chassis of the power supply must be returned to a good AC ground.

2-10 ISOLATION

2-11 The DC output terminals of the PBX Power Supply are isolated from the AC powerline and from the chassis, except for a capacitive connection from the positive output to chassis. Since no DC connection to the chassis exists, either side of the supply may be grounded, or a maximum of 500V (DC or p-p) can be connected between chassis and either output terminal.

2-12 OPERATIONAL CHECK

2-13 After AC power connections have been made as described in Par. 2-5, a functional check can be performed as follows:

Apply line power and connect a voltmeter between output terminals (5) and (6). Observe polarity.

Note: The resistor which is connected between terminals (8) and (9) serves as the voltage control resistor R_{VC}. It is for preliminary check-out purposes only and regulation or stability measurements should not be attempted with it in place.

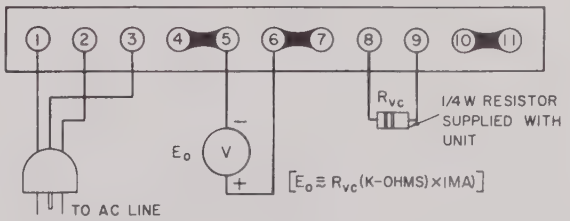


FIG. 2-3 OPERATIONAL CHECK

The output voltage measured on the connected meter should be proportional to the resistance across terminals (8) and (9). Since a nominal 1000 ohm/V control ratio is used in the PBX Power Supplies, the output voltage will be approximately equal to the number of kilohms used. This completes the operational check of the PBX Power Supply.

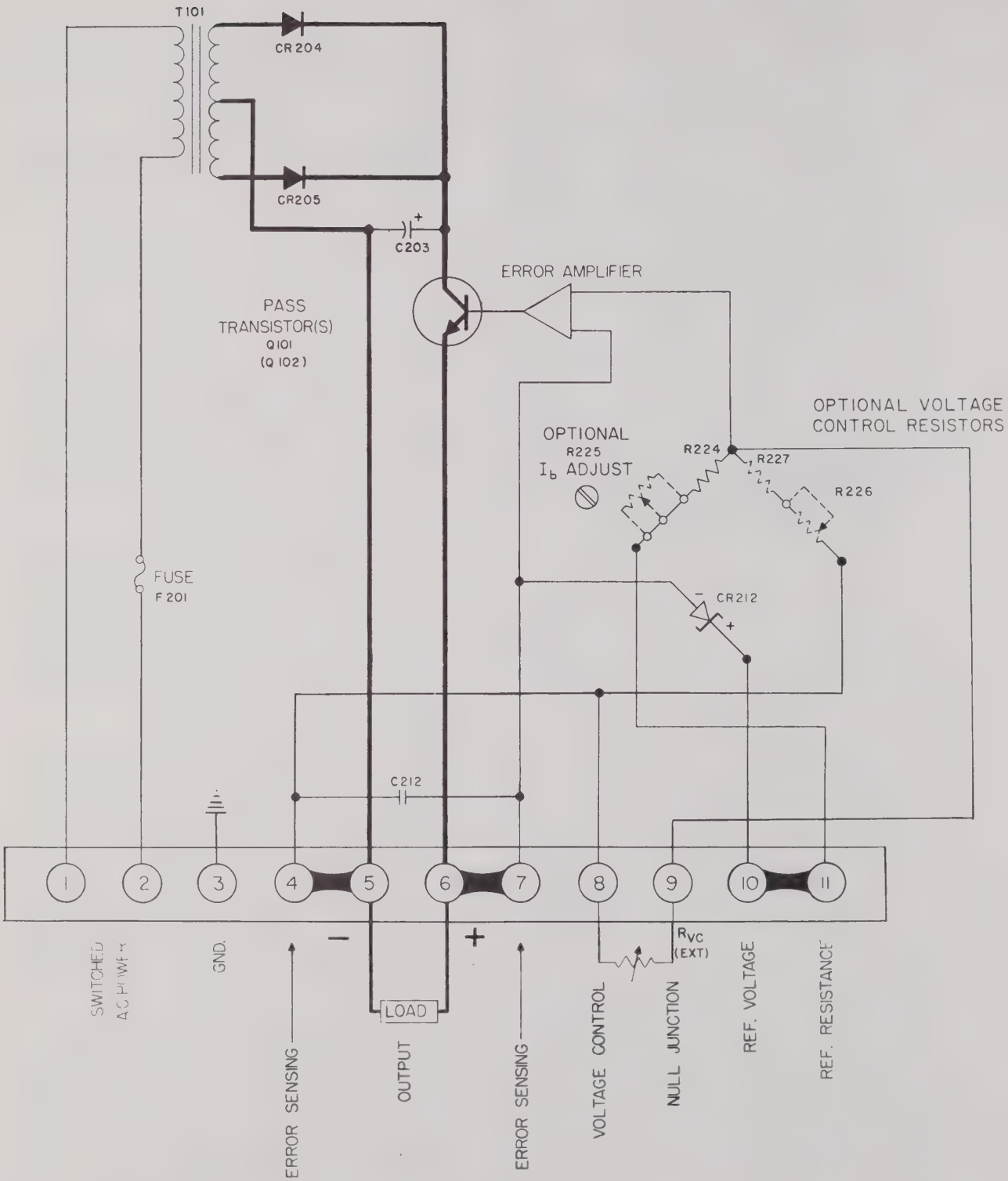


FIG. 2-4 SIMPLIFIED DIAGRAM OF MODEL PBX POWER SUPPLY WITH REAR TERMINAL CONNECTION DETAIL

SECTION 3 SPECIAL OPERATING PROCEDURES

3-1 GENERAL

3-2 A few general remarks may be in order to familiarize the user of this equipment with the terminology and the basic equations pertaining to the operation of the Kepco PBX Power Supply.

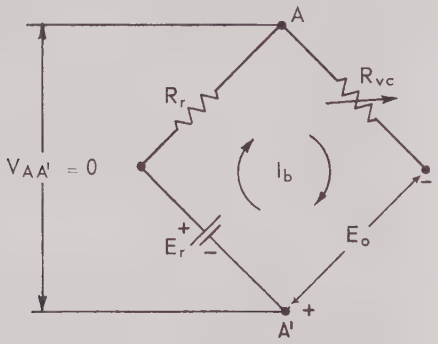


FIG. 3-1: KEPCO COMPARISON BRIDGE. SIMPLIFIED.

3-3 EQUATIONS SHOWING THE OPERATION OF THE KEPCO BRIDGE

3-4 The following relationships govern the operation of the Kepco Bridge at balance, i.e., with $V_{AA'} = 0$:

a)
$$\frac{E_o}{E_r} = \frac{R_{vc}}{R_r} \qquad \text{(Eq. 1)}$$

$$\frac{E_r}{R_r} = I_b \qquad \text{(Eq. 2)}$$

$$E_o = I_b R_{vc} \qquad \text{(Eq. 3)}$$

Where: E_o = Output Voltage
E_r = Reference Voltage
R_r = Reference Resistance
R_{vc} = Control Resistance
I_b = Bridge Current.

b) The ratio of the number of ohms control-resistance needed per volt output is termed the "CONTROL RATIO". It is a nominal 1000 ohm/volt in the PBX Series Power Supplies.

c) As can be seen from equation (1), the output voltage E_o can be controlled by varying any one of the three quantities. Rewriting equation (1) we have:
$$E_o = \frac{E_r}{R_r} \times R_{vc}.$$
The ratio E_r/R_r constitutes the bridge current I_b (Eq. 2).

d) Therefore, we can write: $E_o = I_b R_{vc}$ (Eq. 3). Making I_b a precision quantity (precision bridge current adjustment is described in Par. 3-5), establishes a precise programming ratio, so that the accuracy of E_o is solely dependent upon R_{vc}. This mode of operation is referred to as "RESISTANCE PROGRAMMING" and is covered in detail in Par. 3-16.

e) Rewriting equation (1), $E_o = E_r \frac{R_{vc}}{R_r}$,
we can make E_r the variable which controls E_o. This type of control is referred to as "VOLTAGE PROGRAMMING" and is covered in Par. 3-31.

f) Many other modes of control are of course possible; some of the more general ones are described in the following paragraphs. For a more extensive treatment and a more detailed theoretical view of power supply applications, see the "Kepco Power Supply Handbook", available from your Kepco Representative or directly from Kepco Applications Engineering Department.

NOTE: For all programming and adjustment components, use high quality, wire-wound, resistors with a T.C. of 20 p.p.m. or better.

3-5 ADJUSTMENTS FOR EXACT PROGRAMMING RATIO

3-6 Referring to equation (3): $E_o = I_b R_{vc}$, it is obvious that if $I_b = 1$ mA, for each volt of output voltage E_o, 1000 ohms of Control Resistance R_{vc} is needed. The "Programming Ratio" of 1000 ohms per volt is therefore based on the bridge current, I_b.

In the PBX Series Power Supplies, this bridge current is about 10% higher than 1 mA.

Again referring to $E_o = I_b R_{vc}$ (Eq. 3), we see that if R_{vc} is made zero (shorted out), E_o should be zero. However, a small negative offset voltage will be found at the output under this condition.

Both "inaccuracies", the small offset voltage as well as the slightly larger bridge current, have been purposely designed into the PBX Power Supplies in order to simplify precision adjustment of the Programming Ratio.

Quite a number of methods are possible towards that end. The accuracy of the calibration is only limited by the precision of the test equipment in the laboratory. Since the availability of this equipment will vary from laboratory to laboratory, several procedures are described on the following pages.

3-7 Method #1 (Accuracy Depending Upon Milliammeter and R_{vc})

3-8 Equipment Required:

a) Precision milliammeter, Weston Model 931 or equivalent (M-2).

b) Precision resistor 1K ohm ±0.5% or better (R_{vc}).

c) Multimeter or other voltmeter for null indicator (M-1).

d) SPST switch (SW-1).

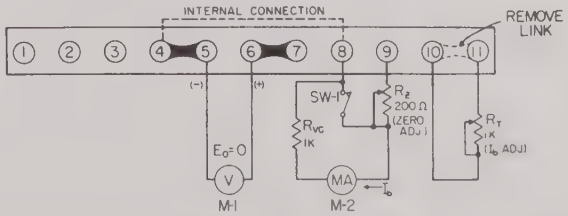


FIG. 3-2 PROGRAMMING RATIO CALIBRATION, METHOD #1

3-9 Procedure

a) Connect calibration set-up as shown in Fig. 3-2.

b) Connect PBX Power Supply to AC line. With

SW-1 open, approximately 1 volt will be read at the output voltmeter, M-1.

c) Adjust R_t until milliammeter M-2 reads exactly 1 mA.

d) Disconnect power supply from the line and mark zero reading of output voltmeter and reconnect to line.

e) Close SW-1 and adjust R_z exactly to this established zero point.

f) Repeat (b), (c), (d), and (e) until no further change is observed.

3-10 Method #2 (Accuracy Depending Upon Cell and R_{vc})

3-11 Equipment Required:

a) Mercury cell, 1.35V.

b) Precision resistor 1.35K ohms ±0.1% (R_{vc}).

c) Multimeter or other voltmeter as a null indicator (M-1).

d) DPDT switch (SW-1).

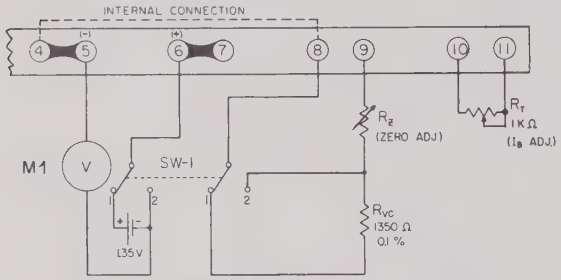


FIG. 3-3 PROGRAMMING RATIO CALIBRATION, METHOD #2

3-12 Procedure

a) Connect calibration set-up as shown in Fig. 3-3.

b) Connect power supply to line. With SW-1 in Pos. 1, adjust R_t to zero volts on the null meter.

c) Transfer SW-1 to Pos. 2. Adjust R_z to zero volts on the null meter.

d) Return SW-1 to Pos. 1 and repeat (b) and (c) again until no further change is observed on the voltmeter.

3-13 Method #3 (Accuracy Depending Upon Voltmeter and R_{vc})

3-14 Equipment Required:

a) Precision differential – or digital voltmeter.

b) Any value precision resistor ±0.1% (R_{vc}).

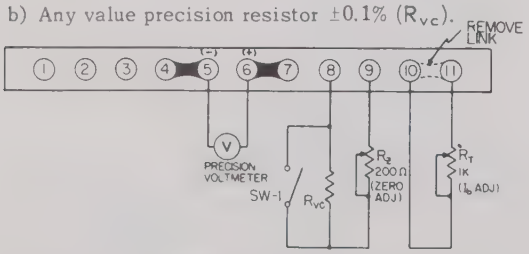


FIG. 3-4 PROGRAMMING RATIO CALIBRATION, METHOD #3

3-15 Procedure

a) Connect calibration set-up as shown in Fig. 3-4.

b) With SW-1 closed, adjust R_z for zero volts on the precision voltmeter.

c) Open SW-1 and adjust R_t exactly 1 volt per 1000 ohms.

d) Repeat (b) and (c) until no further change is observed on the voltmeter.

3-16 PROGRAMMING OUTPUT VOLTAGE WITH RESISTANCE

3-17 The output voltage of the PBX Power Supply can be varied by means of a control resistance connected between terminals (8) and (9) of the barrier strip. This resistance may be fixed, continuously adjustable, or stepped*, or it may be a combination of these.

The value of the output voltage is given by Equation (1):

$$E_o = R_{vc}\left(\frac{E_r}{R_r}\right)$$

Since $\frac{E_r}{R_r} = I_b$ (Eq. 2), it follows that $E_o = I_b R_{vc}$ (Eq. 3).

Referring to Equation (3), we see that since I_b is 1 mA in the PBX supplies (and can be precision adjusted as shown in Par. 3-5), for every volt of output, 1000 ohms control resistance must be provided. This corresponds to a "Programming Ratio" of 1000 ohms per volt.

***NOTE:** When fixed resistors are switched as the voltage control resistance, the switching device must have "Make before break" contacts in order that the control circuit does not open during transfer. While the steady state current through R_{vc} is only 1 mA, it will rise to considerably higher peak values when large voltage steps are programmed. The programming resistors therefore must absorb these peak currents which consist of energy stored in the output capacitor. Consequently, it is recommended that the dissipation rating of these programming resistors is made several times the steady state power dissipated in them.

3-18 Procedure (Refer to Fig. 3-5)

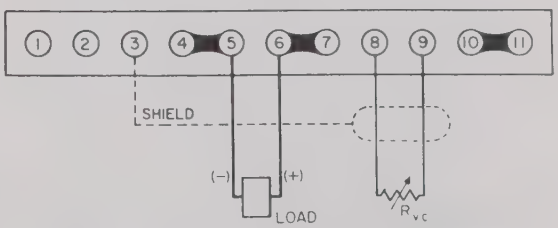


FIG. 3-5 CONNECTIONS FOR RESISTANCE PROGRAMMING

a) Determine value of programming resistor(s) for output voltage desired.

b) Using two-wire, shielded cable, connect the chosen resistors to terminals (8) and (9). Connect the shield to terminal (3).

3-19 REMOTE ERROR SENSING

3-20 The error sensing terminals (4) and (7) on the barrier strip are the input connections to the power supply's regulating system and are normally connected to the output terminals (5) and (6) by means of removable

links. Specified performance will be maintained at these points with the links in place. Since voltage drop across the load wires will degrade regulation at the load, the links connecting the sensing leads to the output terminals can be removed at the sensing leads connected directly to the load to compensate for the voltage drop across the load wires. Up to 0.5 volt drop in each load wire can be compensated for, using remote error sensing.

3-21 Procedure (Refer to Fig. 3-6)

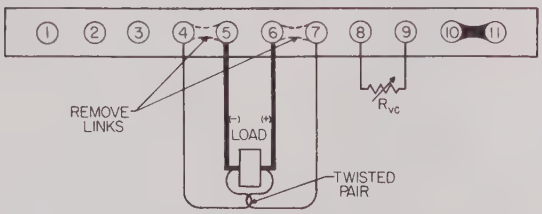


FIG. 3-6 CONNECTIONS FOR REMOTE ERROR SENSING

a) Remove the jumper links between terminals (4)-(5) and (6)-(7).

b) Use a twisted wire pair and connect terminal (4) to the negative side of the load and terminal (7) to the positive side of the load. The use of twisted load wires to terminals (5) and (6) is recommended to reduce the wiring inductance and thus improve the transient recovery time and enhance AC stability of operation.

NOTE: An accidental open circuit in the remote *sensing circuit* will sharply degrade the regulating function and cause the output voltage and ripple to rise. The use of bridging diodes prevents excessive voltage rise due to broken error sensing leads. An open *load circuit*, leaving the error sensing terminals connected to the load, may, however, be damaging to the supply since the load current will attempt to flow through the sensing circuit.

When using remote error sensing, the power supply should be OFF when load and sensing connections are being made. Be sure to connect the load before connecting the sensing wires and conversely, remove the sensing wires before removing the load leads.

3-22 CONSTANT CURRENT OPERATION

3-23 In the constant current operating mode, the voltage comparison bridge is interconnected with an external current sensing resistor, R_s, and a current control, R_{cc} (as shown in Fig. 3-7), to maintain a constant voltage drop across R_s. In this way, an adjustable constant load current is obtained. Characteristic of the constant current supply is the ability to change its output voltage automatically in order to maintain a constant current through a range of possible load resistances. The range of output voltage that the supply can deliver and simultaneously maintain constant current, is referred to as the "COMPLIANCE VOLTAGE".

3-24 The current sensing resistor R_s is chosen to develop a 1 volt drop at the maximum desired current. Its value is calculated by dividing this current into one volt. The value of R_s is not critical and can be the nearest standard resistance value available. Several facts should be kept in mind, however, when choosing R_s. A compromise must be made between a large and a small value. While a large value is desirable for good current regulation, it is less so in view of the power dissipated across it, because of the larger sample voltage and its consequent greater temperature rise. It must be remembered that all the load current is flowing through R_s and the input to the regulator is connected across it. It is, therefore, vital that all extraneous changes across R_s, i.e., resistance change due to temperature, are kept to a minimum. A high quality, low T.C. (20 PPM) resistor, at least ten times the actual wattage needed, is therefore strongly recommended.

3-25 The current control resistor, R_{cc}, is chosen on the basis of the control ratio of the Kepco comparison bridge, and V_s, the maximum voltage across R_s. If R_s was selected for 1 volt drop, then V_s = 1 volt and $R_{cc} = V_s$ (control ratio), or

$$R_{cc} = 1 \text{ volt} \left(\frac{1000 \text{ ohm}}{1 \text{ volt}} \right) = 1000 \text{ ohms.}$$

A high quality, low T.C. (20 PPM) resistor is recommended for R_{cc}.

3-26 Procedure (Refer to Fig. 3-7)

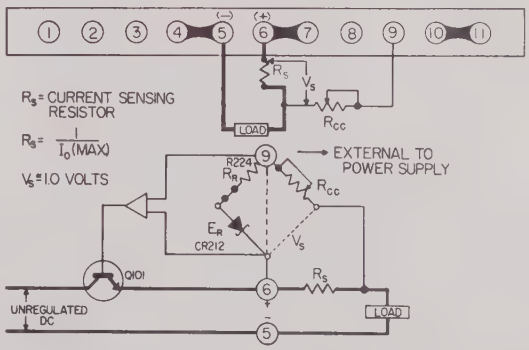


FIG. 3-7 CONNECTIONS FOR CONSTANT CURRENT OPERATION

The actual set-up procedure for current regulation is perhaps best shown by a practical example. A PBX 72-0.3 is to be set up for current regulated output from 30 mA to 300 mA.

a) R_s is chosen by: $R_s = \frac{1 \text{ volt}}{0.3A} = 3.33$ ohm

$P_{diss} = V_s I_{max} = 1$ volt (0.3A) = 0.3 watts.
Three 10 ohm, 1 w, wire-wound resistors connected in parallel will be satisfactory.

b) The control resistance R_{cc} is found by calculating its limits:

$$R_{cc}(\text{max.}) = V_s \text{ (max.)} \times \text{control ratio}$$
$$= 1V \times \frac{1000 \text{ ohms}}{V} = 1000 \text{ ohms.}$$

$$R_{cc}(\text{min.}) = V_s \text{ (min.)} \times \text{control ratio}$$
$$= 0.1V \times \frac{1000 \text{ ohms}}{V} = 100 \text{ ohms.}$$

As R_{cc} is therefore varied from 100 ohms to 1000 ohms, the regulated current will vary from 30 to 300 mA into any compliance from 0 to 72 volts.

c) In the above example, the sample voltage across R_s was 1 volt (the minimum specified value) only at the 0.3 ampere setting. At 0.03 ampere it was only 0.1 volt. Although for most applications the current regulation over this 10:1 range is well acceptable, it may be improved by choosing a higher initial voltage sample at the 0.3 ampere setting, for example 3 volts (R_s = 10 ohm). Then at 0.03 amperes the sample voltage will still be 0.3 volts, instead of only 0.1 volts.

For *optimum* performance at *any* level of output current, R_s should be selected for each desired output current range, such that the sample voltage is always at least 1 volt. This may mean several values of R_s switched into the circuit in succession to provide optimum performance over a wide range of output currents.

3-27 PROGRAMMING BY CONDUCTANCE

3-28 For special applications, the output voltage E_o can be adjusted by varying the bridge current. The relationship governing this type of programming is:

$$E_o = (GE_r)(R_{vc})$$

or

$$E_o = \frac{E_r}{R_r + R_x} (R_{vc})$$

Where $G = 1/R_r + R_x$ = programming conductance

E_o = output voltage

E_r = reference voltage

R_{vc} = control resistance

R_r = reference resistance

R_x = programming resistor

Since $E_r/R_r = I_b$ and $E_o = I_b R_{vc}$, the output voltage varies directly as I_b changes. Changing I_b with the help of an additional resistor in series with R_r results in an inversely proportional change of I_b, since now $I_b = E_r/(R_r + R_x)$. This method of output voltage adjustment is, therefore, referred to as conductance programming.

3-29 Conductance programming is inherently non-linear when analyzed in terms of resistance. It can, nevertheless, be very useful, especially over a limited range and for small changes in output voltage. Another distinctive advantage of this type of programming is the "built-in" safety feature. Should the programming circuit open accidently, the programming resistance becomes infinite, the conductance is zero, and consequently, the output voltage becomes zero.

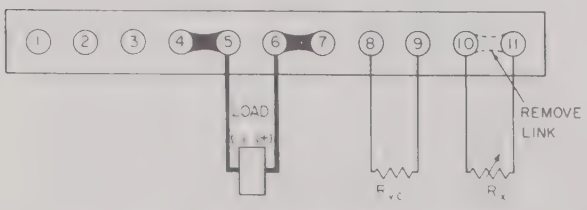


FIG. 3-8 CONNECTIONS FOR CONDUCTANCE PROGRAMMING

3-30 **Procedure** (Refer to Fig. 3-8)

Example: E_o desired = 3 to 5 volts.

a) Select R_{vc} for maximum desired output voltage E_o:

$$R_{vc} = \frac{E_o}{I_b}, \quad R_{vc} = \frac{5V}{1\ mA} = 5K\ ohms$$

b) A change of E_o to 3 volts requires a bridge current change of:

$$\Delta I_b = \frac{\Delta E_o}{R_{vc}} = \frac{2\ volts}{5K\ ohms} = .4\ mA.$$

c) Since $I_b = E_r/R_r = 1$ mA, the additional resistance needed is:

$$I_b(R_R + R_x) = E_r, \quad R_x = \frac{E_r}{I_b} - R_R$$

or

$$R_x = \frac{6\ volts}{0.4\ mA} - 6K = 9K\ ohms.$$

A 10K ohm, W.W., low T.C. potentiometer will change the output voltage from 3 to 5 volts when varied from zero to 9K ohms.

NOTE: A word of caution may be in order in regard to the changing of the bridge current. The 1 mA value has been selected for greatest stability in the zener reference circuit. A large departure from this value is not advisable. If a ±50% change in I_b is not sufficient to achieve the desired voltage swing, an external reference supply can be used.

3-31 PROGRAMMING OUTPUT VOLTAGE WITH EXTERNAL VOLTAGE

3-32 The output voltage (E_o) of the PBX Power Supply can be varied by means of another external voltage source. This external programming voltage takes the place of, and functions as the internal reference voltage of the PBX supply. The output voltage (E_o) "follows" the programming source and maintains a value that remains in a constant proportion to it. The relationship governing this type of programming can be expressed by the equation:

$$\frac{E_o}{E_i} \quad \frac{R_{vc}}{R_c}$$

Where: E_o = output voltage to be programmed.

E_i = programming voltage (input).

R_{vc} = voltage control resistance of the supply to be programmed. (R_{vc} can be either internally or externally connected.)

R_c = external programming resistor (coupling resistor).

3-33 The values of the above quantities can be chosen to suit the particular application, although a few basic facts must be considered concerning their selection. E_o is, of course, limited by the maximum capability of the supply to be programmed. E_i can be any variable DC source having parameters at least as good as the desired E_o, and being able to deliver the necessary I_b. The resistors R_{vc} and R_c are selected by first determining I_b, the desired bridge current.

Since I_b is supplied by E_i and also subtracts from the load current of the supply to be programmed, it should be kept as low as possible, but not under 100 μA.

3-34 Once I_b is selected and E_i as well as the desired output voltage E_o are known, R_{vc} and R_c are calculated by these simple relations:

$$R_{vc} = \frac{E_o}{I_b} \text{ (Eq. 2)}$$

$$\text{where } I_b = \frac{E_i}{R_c} \text{ (Eq. 4)}$$

$$\text{and } E_o = \frac{E_i}{R_c}(R_{vc})$$

Stability, more than accuracy is the dominant criteria for selecting R_{vc} and R_c, since part of the resistance can be made adjustable to compensate for tolerances and off-set voltages. Another important consideration in selecting control and programming resistors is to leave a wide safety margin when determining their wattage rating and to use only low temperature coefficient units.

3-35 **Procedure** (Refer to Fig. 3-9)

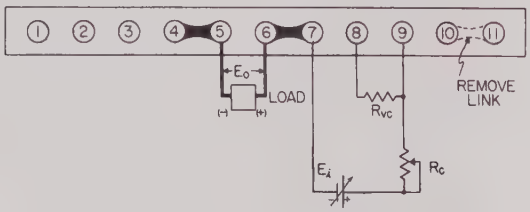


FIG. 3-9 CONNECTIONS FOR VOLTAGE PROGRAMMING

a) Connect components as shown in Fig. 3-9, disconnect link between terminals (10) and (11) on the barrier strip.

b) Component selection may be shown best in the form of an example.

Example:

A PBX 40-0.5 is to be programmed from zero to 30V.

The programming source available is a variable 10 volt supply, capable of delivering 5 mA.

The bridge current is chosen to be 5 mA. (*Any* value from 0.1 to 5 mA could be chosen.)

We find R_{vc} and R_c by using equations (3) and (4).

$$\text{(Eq. 3)} \quad R_{vc} = \frac{E_o}{I_b} = \frac{30\text{ V}}{5\text{ ma}} = 6\text{K}$$

$$\text{(Eq. 4)} \quad R_c = \frac{E_i}{I_b} = \frac{10\text{ V}}{5\text{ ma}} = 2\text{K}$$

Power dissipated in R_{vc} = 30V (.005) = .15W (use 1W).

Power dissipated in R_c = 10V (.005) = .05W (use .5W).

With the calculated components connected as shown in Fig. 3-9, the output voltage E_o varies from 0 to 30V DC as E_i varies from 0 to 10 volts.

3-36 SERIES OPERATION OF PBX MODULES

3-37 **General:** Kepco PBX Modules can be series-connected for increased voltage output provided the specified limits on voltage to chassis are not exceeded. When series-connected, the supplies should be protected by means of a semiconductor diode across the output terminals of each power supply, as shown in Fig. 3-10. The peak inverse rating of these diodes must be at least as large as the output voltage of the supply to which they are connected. The continuous current rating of the diodes should be at least as great as the largest short-circuit current of the interconnected supplies.

3-38 **Procedure** (Refer to Fig. 3-10)

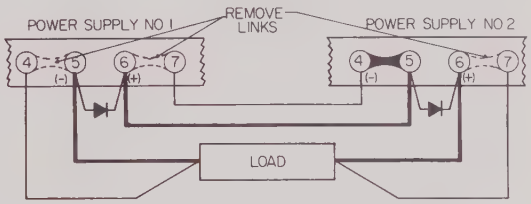


FIG. 3-10 SERIES CONNECTION OF PBX SUPPLIES

a) Connect load as shown in Fig. 3-10. Keep voltage drop in load wires as low as practical by using heavy gauge wire.

b) Connect protective diodes across respective output terminals.

c) Remove jumpers as shown and connect error sensing leads. These leads carry negligible current and can be approximately #20 gauge wire.

d) Turn supplies on and adjust voltage on either control as required.

3-39 PARALLEL OPERATION OF PBX MODULES

3-40 Two identical PBX power supplies may be operated in parallel for increased load-current output. Each supply is set approximately to the desired output voltage with its respective Current Limiting Adjustment set to the maximum clockwise position. After paralleling the two power supplies, one of them (supply #1) will inherently be at a slighter higher output voltage than the other (supply #2). Consequently, supply #1 will deliver all the load current up to the setting of its Current Limiting Adjustment. As the load is increased beyond this limit of supply #1, supply #2 takes over and delivers the additional current. The Current Limiting Adjustment of supply #1 can now be decreased, so that approximately equal current sharing is obtained. Fig. 3-12 shows in form of a diagram, how the two supplies operate in parallel, with their respective Current Limiting Adjustments set for maximum output current. It will be obvious from the diagram, that the areas of load regulation are within the output current bands of the individual supplies only. Therefore, load regulation cannot be measured from zero to twice the load current for example, but only within the individual load current bands. Error-sensing as described in Par. 3-18 (from either supply), may be used if precise regulation at the load is required.

NOTE: When paralleling power supplies, care should be exercised to avoid turning the voltage control of any one individual supply close to zero. This precaution is necessary to prevent possibly damaging currents in the voltage control resistor since the regulated bridge current I_b may be momentarily joined by a value approaching E_o/R_{vc} and may thus become excessive if R_{vc} becomes too small.

3-41 Procedure (Refer to Fig. 3-11)

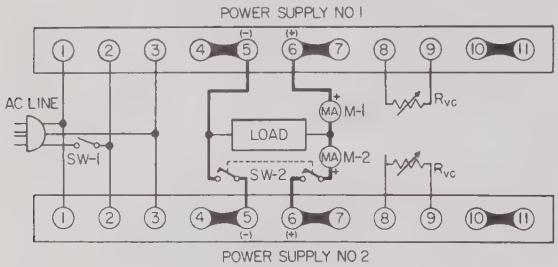


FIG. 3-11 PARALLEL CONNECTION OF PBX SUPPLIES

a) Connect units as shown in Fig. 3.11. Open SW-1 and SW-2 and connect to line.

b) Close SW-1 and adjust both units to the approximate output voltage desired.

c) Close SW-2. Observe load current meters M-1 and M-2. Adjust Current Limit Adjust potentiometer R221 on the unit showing the higher current on its load current meter. Turn R221 counter clockwise until currents on M-1 and M-2 are approximately equal.

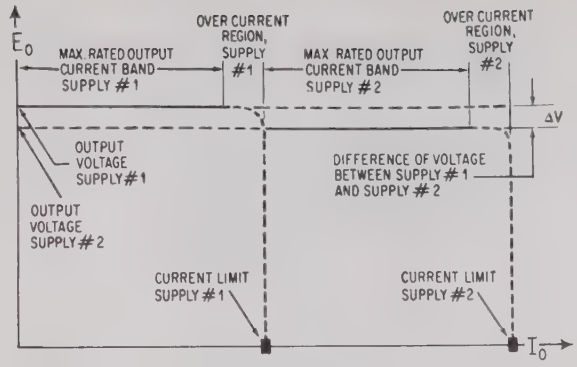

E0
MAX. RATED OUTPUT CURRENT BAND SUPPLY #1
OVER CURRENT REGION, SUPPLY #1
MAX. RATED OUTPUT CURRENT BAND SUPPLY #2
OVER CURRENT REGION, SUPPLY #2
ΔV
OUTPUT VOLTAGE SUPPLY #1
OUTPUT VOLTAGE SUPPLY #2
DIFFERENCE OF VOLTAGE BETWEEN SUPPLY #1 AND SUPPLY #2
CURRENT LIMIT SUPPLY #1
CURRENT LIMIT SUPPLY #2
IO

FIG. 3-12 PARALLEL OPERATION, PBX POWER SUPPLIES

3-42 LAG NETWORK ADJUSTMENTS

Two adjustable lag networks (R210, R214, see Fig. 5-1 for location) have been provided in this power supply. These networks have been factory adjusted for maximum amplifier stability when operating into a resistive load. Re-adjustment is indicated if components must be replaced which affect the AC characteristics of the amplifier, or if the load connected to the power supply contains excessive capacitance or inductance causing AC instability.

AC instability is usually indicated by high-frequency oscillation as observed with an oscilloscope across the power supply load. In such cases, the lag networks should be adjusted so that stable operation is resumed. The order of adjustment is not critical, although Lag I (R210) is usually more effective.

SECTION 4 THEORY OF OPERATION

4-1 GENERAL

4-2 The KEPCO Model PBX Power Supply consists basically of four major sections: first, the main power source with pass element and driver; second, the error signal amplifier; third, the comparison bridge, and finally, the auxiliary supplies.

4-3 CIRCUIT DESCRIPTION

(Refer to Fig. 4-1 and Main Schematic)

a) **The Main Power Supply:** The main DC power is derived from a center-tapped winding on T101 and is rectified in a conventional full-wave arrangement with capacitor-input filter (C203). The main power supply delivers the operating voltages for the pass element as well as the output current.

b) **The Pass Element:** The pass element (or series control transistor) Q101 is connected in series with the output terminals so that the unregulated voltage from the rectifier circuit is divided between it and the load. By changing the equivalent resistance of the series control element, the voltage drop across it is made to change in such a way as to maintain a constant output voltage. The *base drive current* for the pass element to effect this change is supplied by Q203, which in turn is driven by the control signal from the error signal amplifier. PBX power supplies above 0.5A output current have an additional, parallel pass element (Q102).

c) **The Error Signal Amplifier:** This DC coupled, voltage amplifier consists of Q208, Q207, and Q202. Its function is to amplify the signal, derived from the comparison bridge, to a level suitable to drive Q203.

d) **The Comparison Bridge:** This four-arm electrical bridge circuit is the regulating and controlling element in many KEPCO Power Supplies. In the PBX Model it consists of CR212 (E_r), R224 (R_r), the output voltage (E_o), and the voltage control resistance (R_{vc}) which is to be applied externally between terminals (8) and (9) on the front barrier strip. As shown in Fig. 4-1, a reference voltage (E_r) in series with the reference resistance (R_r) is continuously compared with the output voltage (E_o), in series with the voltage control resistance (R_{vc}). At balance, a constant bridge current (I_b) is flowing through the bridge, keeping the error signal at bridge terminals A and A′ at approximately zero volts. Any deviation from the set output voltage will tend to change I_b in the sensing half of the bridge and thereby produce an error signal at the bridge terminals A and A′. This error signal is then amplified and acts as a control signal for the series regulator transistor, changing the voltage drop across it in such a way as to compensate for the change in output voltage.

e) *Current Limit Circuit:* Q205 and Q206 are connected as a differential pair. The base of Q206 is referenced to the "Current Limit" potentiometer R221, while the base of Q205 senses the voltage across current sensing resistor R219. As long as the voltage drop across R219 (due to the output current) does not exceed the value selected by the setting of R221, Q206 is conducting and keeping Q204 in the cut-off condition. Q204 therefore plays no part under normal operating conditions. If an overcurrent causes a rise of voltage across R219, the base of Q205 becomes more positive and Q205 conducts while Q206 is driven towards cut-off. In consequence, Q204 will now start conducting and pull Q202 and Q203 towards a direction tending to cut-off the pass element(s), Q101, (Q102), thus sharply limiting the output current.

f) **Auxiliary Supplies:**

1) *Amplifier Power Supply:* This full-wave, capacitor-filtered DC source consists of a center-tapped winding on T101, silicon rectifiers CR201 and CR202, and filter capacitor C201. A series regulator stage (Q201) followed by two zener diodes (CR9, CR10) provides the

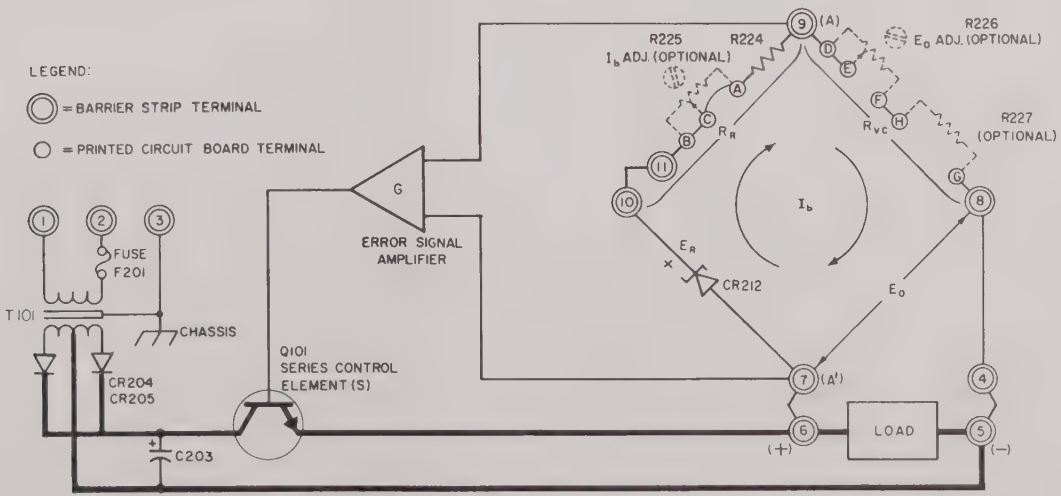


FIG. 4-1 PBX POWER SUPPLY MODULE FEEDBACK REGULATOR SYSTEM (SIMPLIFIED SCHEMATIC)

operating voltages for the amplifier and the comparison bridge circuit.

2) *Driver Collector Supply:* A half-wave, capacitor-filtered supply is derived from a winding on T101, rectified by silicon rectifier CR203 and filtered by C202. It delivers collector voltage to driver transistor, Q203.

3) I_{co} *Supply:* This full-wave, capacitor-filtered supply is derived from the same winding on T101 which supplies the main DC power. CR206 and CR207 are the silicon rectifiers and C204 serves as the filter capacitor. This supply has the function of providing the turn-off bias for the series pass transistor(s), especially at higher ambient temperatures.

SECTION 5 MAINTENANCE

5-1 GENERAL

5-2 Conservative rating of all components and avoidance of congested layout in the KEPCO Model PBX Power Supply should keep maintenance to a minimum. However, if component failure does take place, the ease of disassembling the printed circuit board plus the component location drawings and information in this section should help to keep the "down time" of the equipment to a minimum.

5-3 INTERNAL ADJUSTMENT PROCEDURE FOR CURRENT LIMITING CONTROL

(Refer to Fig. 5-1)

5-4 A single turn potentiometer, R221, conveniently located on the topside of the printed circuit board serves as an adjustment for limiting the output current through the range of 10% to 105% of its maximum rated value. It is factory-adjusted for approximately 5% above the maximum rated output current, and has to be reset only if a component should have to be replaced or if other than the preset limit is desired.

A convenient way to make the adjustment is as follows:

a) Set up supply to draw the maximum desired output current and monitor the output with an oscilloscope having a vertical sensitivity of at least 1 mV/cm.

b) Turn the current limit adjustment, R221, to its maximum clockwise position as viewed from the topside.

c) Turn power on and observe ripple. Decrease the current limiting by slowly rotating R221 counterclockwise until output ripple increases substantially. Back off on R221 until output ripple appears normal again. Short circuit supply by connecting a DC ammeter across its output terminal. The short-circuit current will be approximately 5% of the maximum rated current above the set limit.

NOTE: A too close setting of the current limit adjustment may result in premature limiting of the output current. It is, therefore, advisable to let the unit reach thermal equilibrium at its expected ambient temperature environment before the final adjustment is made.

5-5 INSTALLATION AND ADJUSTMENT OF OPTIONAL CONTROL COMPONENTS

(Refer to Fig. 5-1 and Fig. 5-2, also see note following paragraph 5-7d.)

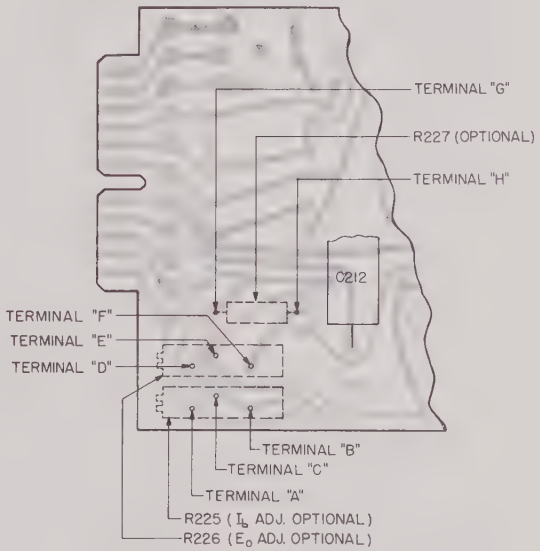


FIG. 5-2 INSTALLATION OF OPTIONAL CONTROL COMPONENTS

5-6 **Disassembly of the Printed Circuit Board:** The installation of the optional components can be readily accomplished by first removing the printed circuit board from the chassis assembly.

a) Remove the five mounting screws as indicated on Fig. 5-1. Remove PCB connectors and lift PCB from assembly.

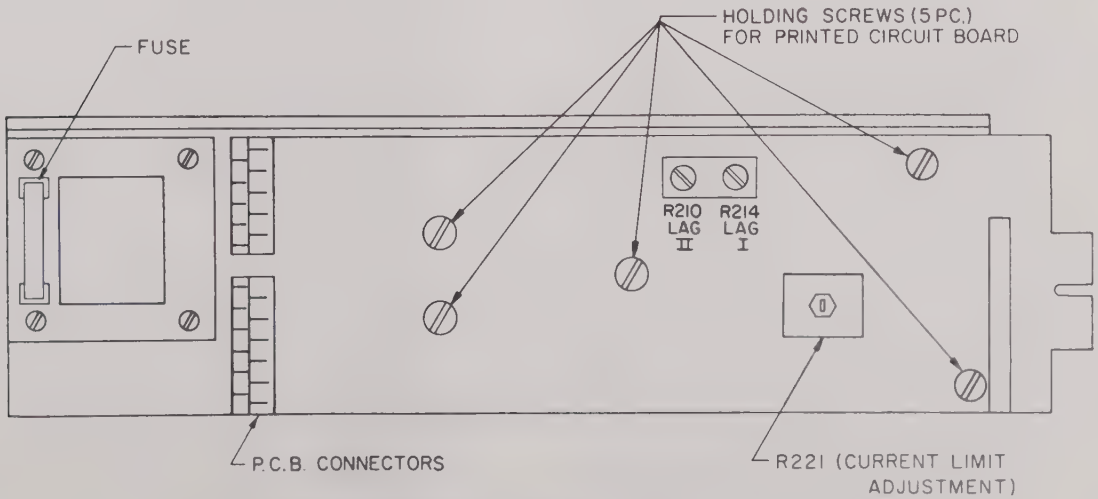


FIG. 5-1 LOCATION OF INTERNAL ADJUSTMENTS. LOCATION OF MOUNTING SCREWS

b) Install components as directed in the following paragraphs and as shown in Fig. 5-2.

c) Re-install PCB and replace mounting screws and proceed with alignment procedures.

5-7 Installation and Calibration of Bridge Current Adjustment (R225):

a) Remove jumper between terminals marked "A" and "B".

b) Insert 1K ohm, W.W. potentiometer, BOURNS "Trimpot" No. 3067S-1-102, KEPCO Part Number 115-0739 or equivalent in the space outlined on Fig. 5-2. Solder in place.

c) Turn potentiometer to its approximate mid-position. Install a precision resistor (R_{vc}) across barrier strip terminals (8) and (9) and connect a precision voltmeter across the output terminals (5) and (6). Since the bridge current (I_b) is 1 mA, and the control ratio is 1K ohm/V, the output voltage E_o will be equal to $E_o = I_b R_{vc}$; i.e., for each 1000 ohms of voltage control resistance (R_{vc}) one volt of output voltage will appear across the output terminals.

d) Turn unit on and read the output voltage. Adjust R225 until E_o is exactly equal to the number of kilohms of R_{vc}. The accuracy of the adjustment is limited only by the tolerances of R_{vc} and by the accuracy of the voltmeter across the output terminals.

NOTE: PBX Modules having factory installed Bridge Current Adjustment bear the letter "R" behind the type designation, e.g. "PBX 40-0.5R." PBX Modules with factory installed voltage control resistors bear a special, 4 digit type suffix, e.g. "7001."

5-8 Installation and Adjustment of the Output Control Potentiometer:

a) If the PBX Power Supply is used as a fixed source, the voltage control resistance, R_{vc}, can be internally installed on the printed circuit board as indicated in Fig. 5-2.

b) Several configurations of R_{vc} are possible.

1) R_{vc} can be a fixed resistor, installed between points D and F.

2) R_{vc} can be made up entirely as a variable resistor by inserting a 20K ohm potentiometer (BOURNS "Trimpot" No. 3067-1-203, KEPCO Part Number 115-1728) into the space indicated and installing a wire jumper between points H and G. (This configuration is only possible for Models PBX 7-2 and PBX 15-1.5, since commercial wire-wound "Trimpots" are only available up to 20K ohms.)

3) For PBX Models exceeding 15 volts output voltage, a combination of "Trimpot" and fixed resistor can be installed for limited adjustment of the output voltage. Install the variable resistor as described in (2). Insert fixed resistor between points H and G. Any combination of fixed and adjustable resistors can be chosen as long as high quality wire-wound components with low temperature coefficient are used.

c) After installation of the desired components the power supply is adjusted to the chosen output voltage by varying R226 and monitoring the output with a precision voltmeter.

5-9 TROUBLESHOOTING

5-10 The use of high quality components in this power supply should assure long and trouble-free operation if the instrument is used within its specifications. If a component should fail, however, disassembly of the unit and part replacement are made convenient by the printed circuit board construction and sound mechanical engineering.

5-11 Servicing beyond simple part replacements should be attempted only by personnel thoroughly familiar with solid state components and with experience in closed loop circuitry. Since "troubleshooting charts" containing resistance and voltage measurements at various places in the equipment are not very useful in feedback amplifiers, we have not included them in this manual. Presented instead is a fairly extensive circuit description (Section IV), detailed diagrams showing adjustments and parts location (see Figs. 5-1, 5-2, 5-5, and 5-6), as well as the Main Schematic, Fig. 5-7, which together should provide the necessary information for qualified personnel in the repair of this instrument. KEPCO Field Engineers and the KEPCO Repair Department are always available for prompt service in difficult cases.

5-12 POWER SUPPLY MEASUREMENTS

(Refer to Fig. 5-3)

5-13 Measurement of the significant parameters of a power supply is a requirement for incoming inspection, periodic maintenance or after component replacement. Since these measurements require special techniques to insure correct results, suggestions for their performance are given below:

a) **Required Instrumentation:**

1) Constant AC supply voltage with provisions for "stepping" the voltage over a specified region (105-125V); a variable auto-transformer is generally adequate, if it is rated to deliver the input current of the unit under test.

2) Resistive load, variable, with ON and OFF switch and capable of dissipating the full output power of the unit under test.

3) DC voltage monitor, differential voltmeter, or power supply analyzer which displays the percentage regulation directly.

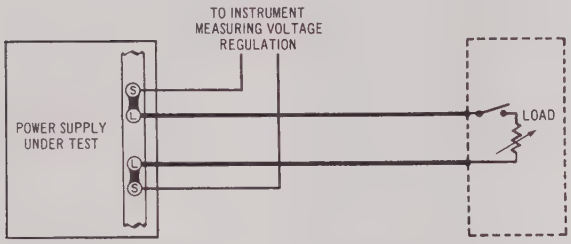
4) Current sensing resistor, for current regulation measurements, four-terminal device.

5) AC ripple monitor, sensitivity better than 1 mV, Ballantine Model 302C, or Hewlett Packard Model *400H*.

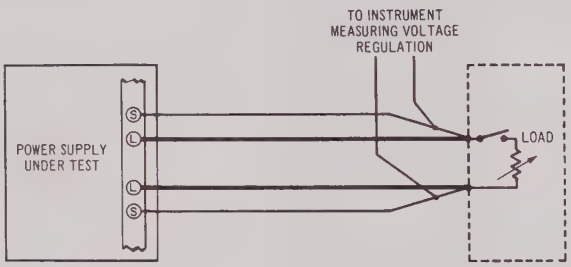
6) Optional: Oscilloscope, vertical sensitivity better than 1 mV/cm.

b) The Four-Terminal Network is an essential device for precise measurement of regulation. It can be approximated by the method shown in Fig. 5-4. Fig. 5-3 shows the proper location of instrument

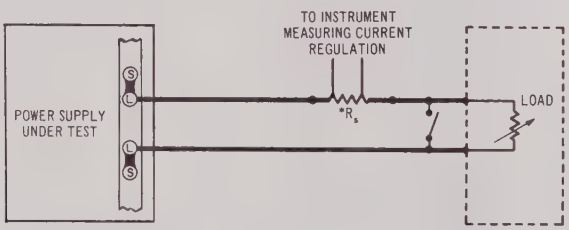
leads when measuring regulation. The principle governing this method of measurement is simply *not* to measure any voltage drops due to load current flow. This can only be avoided by measuring regulation either directly at the sensing leads or by the use of the four-terminal network.



A) REGULATION MEASUREMENT (VOLTAGE) WITHOUT ERROR SENSING AT THE LOAD



B) REGULATION MEASUREMENT (VOLTAGE) WITH ERROR SENSING AT THE LOAD



C) REGULATION MEASUREMENT (CURRENT)

*R_s should be selected such that its wattage rating is at least 10 times the actual power dissipated. Stability and regulation depend on the stability of R_s. Recommended T.C. for R_s is 20 ppm.

(S) = Sensing Terminals (L) = Load Terminals

FIG. 5-3 POWER SUPPLY MEASUREMENTS, CONNECTING METHODS

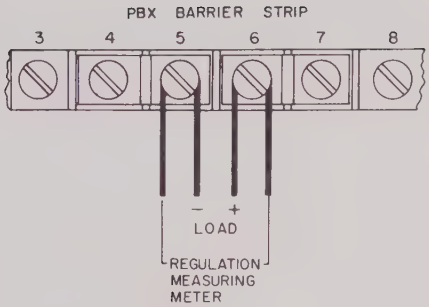


FIG. 5-4 APPROXIMATION OF A FOUR TERMINAL NETWORK

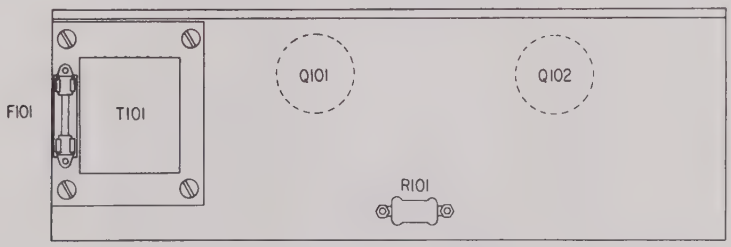
c) Voltage Regulation is defined as the amount of output voltage change resulting from a specified change of line voltage or from a change in load resistance. It can be expressed as an absolute change ΔE_o or as a percentage in reference to the total output voltage E_o:

$$\% \text{ Voltage Regulation} = \frac{\Delta E_o}{E_o} \times 100.$$

d) Current Regulation is defined as the amount of output current change resulting from a specified change in line voltage or from a change in load resistance. It can be expressed as an absolute change ΔI_o or as a percentage in reference to the total output current I_o:

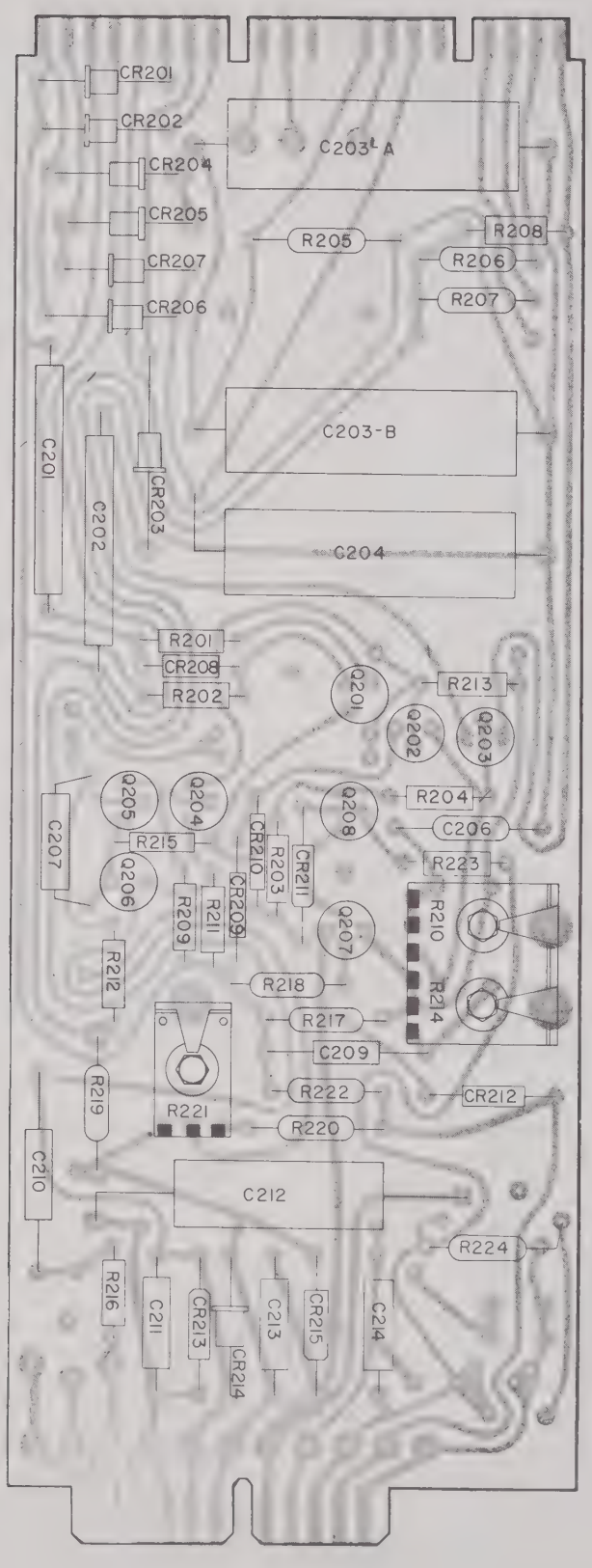
$$\% \text{ Current Regulation} = \frac{\Delta I_o}{I_o} \times 100.$$

e) Ripple: rms ripple may be monitored on a true rms reading instrument connected parallel to the regulation analyzer leads. Careful wire dressing and shielding, as well as good A.C. grounding are of the utmost importance if valid measurements are being expected. An oscilloscope may also be used for P-P readings of noise and ripple. An approximate rms reading can be calculated from the P-P reading of the oscilloscope if the reading is divided by three.



NOTE: Q102 not used on Models PBX 70-0.3 and PBX 100-0.2.)

FIG. 5-5 COMPONENT LOCATION, MAIN CHASSIS



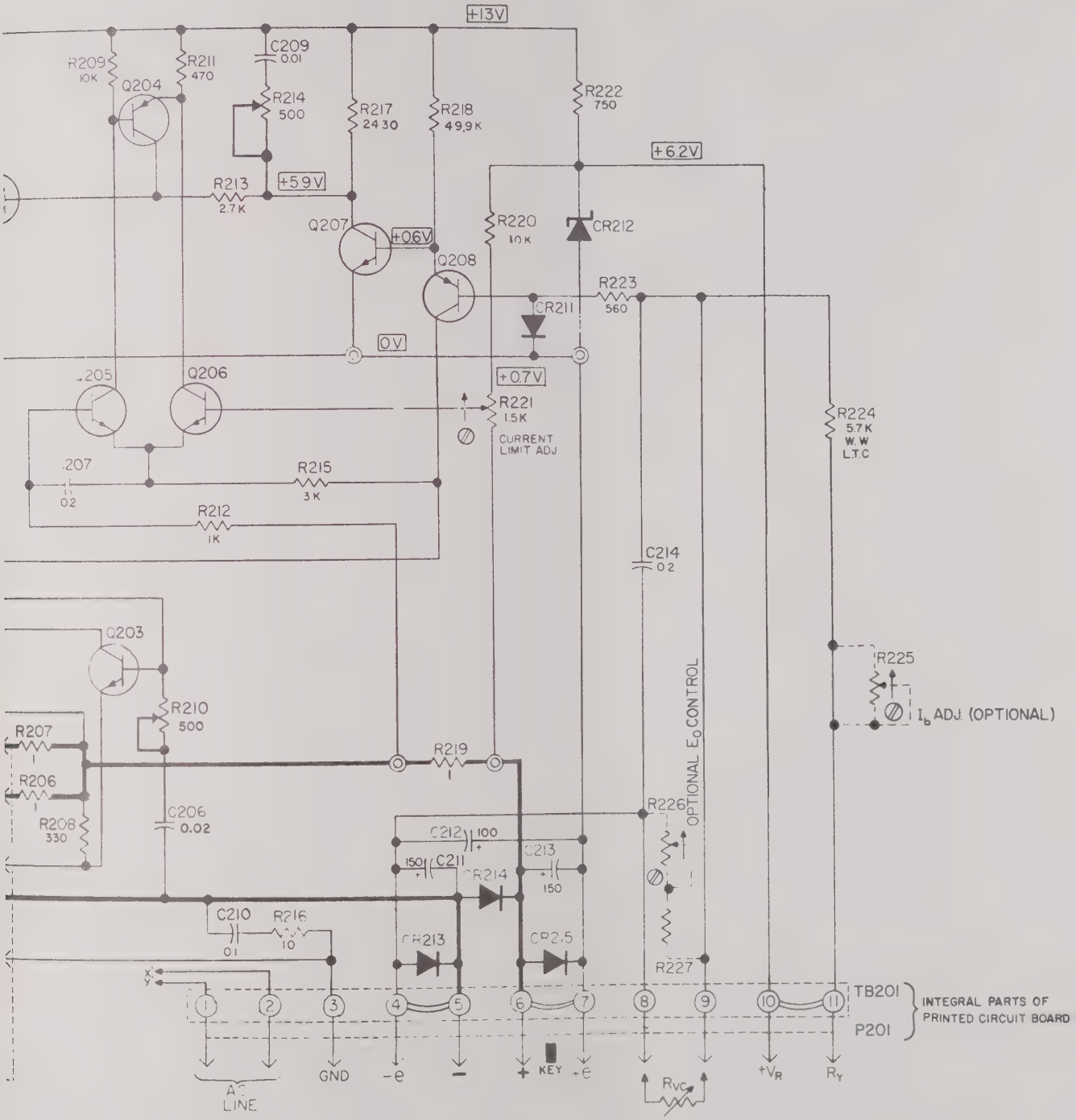
NOTE.

1. R206 AND R207 OMITTED ON MODELS PBX72-0.3 AND PBX100-0.2.

FIG. 5-6 COMPONENT LOCATION, PCB-1

CM06273 6-9-67

NOTES
1. R
2. C
3. V
E
4.



ESISTOR VALUES IN OHMS (K=1000)
APACITOR VALUES IN MF.
OLTAGE VALUES ARE NOMINAL. SUPPLY AT
= MAXIMUM OUTPUT VOLTAGE, NO LOAD,
INE AT 115 VAC
P201, P202, P203, ARE INTEGRAL PARTS OF
HE PRINTED CIRCUIT BOARD.

kepco®
Data subject to change without notice
PATENT NOTICE: Applicable Patent Nos will be supplied on request

FIG. 5-7 MAIN SCHEMATIC – MODEL PBX 40-0.5(R)

REPLACEMENT PARTS LIST

MAIN CHASSIS MODEL PBX 40-0.5 (C) Code 8-1767

SCHEMATIC NO.	QTY.	DESCRIPTION	MFRS. NAME & PART NO. (See Note)	KEPCO PART NO.
F101	1	Fuse, Slo Blo 0.8 a, 250 v	Bussman MDL-8-10	141-0027
Q101, 102	2	Transistor, Silicon, NPN	RCA 2N3055	119-0061
R101	1	Resistor, Fixed, Power, Strip 7.5 K ohm, 10 w, 5%	Ward Leonard 10S7500	115-1720
T101	1	Transformer	Kepco Magnetics	100-1713

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REPLACEMENT PARTS LIST

PRINTED CIRCUIT BOARD ASS'Y (235-0151) MODEL PBX 40-0.5 (C) Code 6-967

SCHEMATIC NO.	QTY.	DESCRIPTION	MFRS. NAME & PART NO. (See Note)	KEPCO PART NO.
C201	1	Capacitor, Electrolytic, Pigtail 68 µF, 50 V, 20%	General Electric 76F02LN680	117-0511
C202	1	Capacitor, Electrolytic, Pigtail 270 µF, 12 V, 20%	General Electric 76F02EN271	117-0510
C203A, 203B	2	Capacitor, Electrolytic, Pigtail 400 µF, 75 V	General Electric 43F7573AA1	117-0432
C204	1	Capacitor, Electrolytic, Pigtail 200 µF, 75 V	General Electric 43F7574AA1	117-0436
C206	1	Capacitor, Mylar, Pigtail 0.02 µF, 200 V	Sprague 192P20392	117-0377
C207, 214	2	Capacitor, Mylar, Pigtail 0.2 µF, 200 V, 10%	TRW Type X663F	117-0236
C209	1	Capacitor, Mylar, Pigtail 0.01 µF, 200 V, 20%	Sprague 192P10302	117-0353
C210	1	Capacitor, Mylar, Pigtail 0.1 µF, 600 V, 20%	TRW Type X663F	117-0316
C211, 213	2	Capacitor, Electrolytic, Pigtail 150 µF, 3 V, 20%	General Electric 76F02BF151	117-0512
C212	1	Capacitor, Electrolytic, Pigtail 100 µF, 75 V	General Electric 43F9094AA1	117-0514
CR201, 202, 203, 214	4	Rectifier, Silicon, Pigtail	Semicon Inc. SM-110	124-0133
CR204, 205, 206, 207	4	Rectifier, Silicon, Pigtail	Semicon Inc. SM-140	124-0028
CR208, 209, 210	3	Zener Diode	IRC AN267	121-0028
CR211, 213, 215	3	Rectifier, Silicon, Pigtail	Solitron Devices 124-0178	124-0178
CR212	1	Zener Diode	North American 1N821	121-0041
Q201, 203, 205, 206	4	Transistor, Silicon, NPN	General Electric 2N336A	119-0056
Q202, 204, 208	3	Transistor, Silicon, PNP	Hughes 2N1131A	119-0055
Q207	1	Transistor, Silicon, NPN	General Electric 2N338	119-0054
R201	1	Resistor, Fixed, M.F. 210 ohm, 1 W, 1%	IRC CES Type	115-1936
R202	1	Resistor, Fixed, Molded 2.4 K ohm, 1/2 W, 5%	Allen Bradley EB2425	115-0795
R203	1	Resistor, Fixed, Molded 300 ohm, 1/2 W, 5%	Allen Bradley EB3015	115-0783
R204	1	Resistor, Fixed, Molded 6.2 K ohm, 1/2 W, 5%	Allen Bradley EB6225	115-0744

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REPLACEMENT PARTS LIST

PRINTED CIRCUIT BOARD ASS'Y (235-0151) MODEL PBX 40-0.5 (C) Code 6-967

SCHEMATIC NO.	QTY.	DESCRIPTION	MFRS. NAME & PART NO. (See Note)	KEPCO PART NO.
R205	1	Resistor, Fixed, Power, Axial 5 K ohm, 3 W, 5%	Hardwick Hindle 9/16 GA5000 LTC	115-1094
R206, 207	2	Resistor, Fixed, Power, Axial 1 ohm, 3 W, 5%	Tepro TS3W	115-0499
R208	1	Resistor, Fixed, Molded 330 ohm, 1/2 W, 10%	Allen Bradley EB3311	115-0804
R209	1	Resistor, Fixed, Molded 10 K ohm, 1/2 W, 10%	Allen Bradley EB1031	115-0489
R210, 214	1	Resistor, Variable, Comp., Dual 500/500 ohm, 1/4 W, 30%	C.T.S. V-152	115-1878
R211	1	Resistor, Fixed, Molded 470 ohm, 1/2 W, 10%	Allen Bradley EB4711	115-0608
R212	1	Resistor, Fixed, Molded 1 K ohm, 1/2 W, 10%	Allen Bradley EB1021	115-0547
R213	1	Resistor, Fixed, Molded 2.7 K ohm, 1/2 W, 10%	Allen Bradley EB2721	115-0560
R215	1	Resistor, Fixed, Molded 3 K ohm, 1/2 W, 5%	Allen Bradley EB3025	115-1694
R216	1	Resistor, Fixed, Molded 10 ohm, 1/2 W, 10%	Allen Bradley EB1001	115-0502
R217	1	Resistor, Fixed, Power, Axial 2.5 K ohm, 1 W, 5%	Tepro TS-1W	115-1307
R218	1	Resistor, Fixed, Precision 49.9 K ohm, 1 W, 1%	IRC CES Type	115-1857
R219	1	Resistor, Fixed, Power, Axial 1 ohm, 3 W, 5%	Tepro TS3W	115-0499
R220	1	Resistor, Fixed, Precision 10 K ohm, 1 W, 1%	IRC Type CES	115-1821
R221	1	Resistor, Variable, Composition 1.5 K ohm, 1/4 W, 30%	C.T.S. Type V-151	115-1789
R222	1	Resistor, Fixed, Precision 750 ohm, 1 W, 1%	IRC Type CES	115-1803
R223	1	Resistor, Fixed, Molded 560 ohm, 1/2 W, 10%	Allen Bradley EB5611	115-0451
R224	1	Resistor, Fixed, Precision 5.7 K ohm, 1 W, 1%	Tepro TS1W	115-1301
*R225	1	Resistor, Variable, WW 1 K ohm, 1/4 W, 10%	Bourns 3067P1-102	115-0739

*Model PBX 40-0.5(R) Only.

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